

Petrothene

NA952

Low Density Polyethylene
Film Extrusion Grade

Melt Index: 2.0 Density: 0.919



Applications

Petrothene NA952 is a series of homopolymer resins selected by customers for use in industrial and consumer packaging as well as liner and bag applications. NA952 has an excellent balance of processability, toughness and drawdown.

Regulatory Status

The base resin NA952 meets the requirements of the Food and Drug Administration regulation, 21 CFR 177.1520. This regulation allows the use of this olefin polymer "... in articles or components of articles intended for use in contact with food..." Specific limitations or conditions of use may apply. Contact your Equistar product safety representative for more information.

Processing Techniques

Specific recommendations for processing NA952 can be made only when the end use applications, required properties and processing equipment are known.

Typical Properties

Property	Nominal Value	Units	ASTM Test Method
Melt Index	2.0	g/10 min	D1238
Base Resin Density	0.919	g/cc	D1505
Vicat Softening Point	85	°C	D1525
Film¹			
Dart Drop Impact Strength, F ₅₀	110	g	D1709
Tensile Strength, MD (TD)	3,200 (2,300)	psi	D882
Elongation, MD (TD)	200 (500)	%	D882
1% Secant Modulus, MD (TD)	26,500 (32,000)	psi	E111
Elmendorf Tear Strength, MD (TD)	350 (70)	g	D1922
Molding*			
Tensile Strength	1,800	psi	D638
Elongation @ Break	650	%	D638

Products	NA952000	NA952094
Slip (ppm)	None	500
Antiblock (ppm)	None	4,000

¹ Data obtained from film produced in a 3½" (89 mm) blown film line, commercially available 8" (203 mm) die, 350°F (177°C) melt extrusion temperature, 2:1 BUR, 1.25 mil (32 micron) gauge, 0.025 die gap at 150 lb/hr.

* Data derived from type IV specimen, 75 mil plaque @ 20" min.